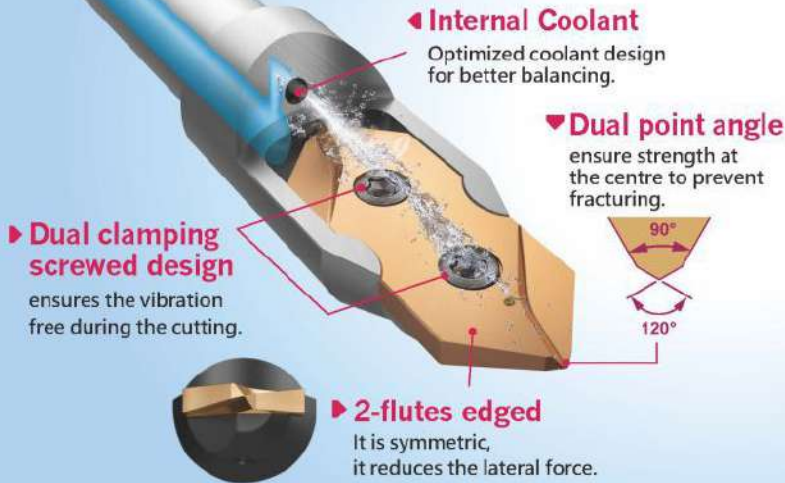




ACE Spot Drill

90° Starter Kit

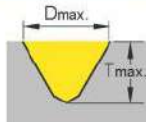


Good surface finish ▶



High rigidity, ultra-long tool life, HPC high performance cutting.

Grade	Coating	P	M	K	N
NC2057	AL(L)	●		●	
NC5254	Helica		●		
XP9000	Uncoated				●



Parts No.	Insert type	Shank type	Dmax.	Tmax.	Angle ±0.5	Content
00-99688-131-03K	NC2057					
00-99688-133-03K	S9MT0802-090 NC5254	99688-SI08-08 (Ø8)	7.5	3.4	90°	
00-99688-132-03K	XP9000					
00-99688-231-03K	NC2057					
00-99688-233-03K	S9MT1003-090 NC5254	99688-SI10-10 (Ø10)	9.5	4.4	90°	
00-99688-232-03K	XP9000					
00-99688-331-03K	NC2057					
00-99688-333-03K	S9MT1203-090 NC5254	99688-SI12-12 (Ø12)	11.5	5.3	90°	
00-99688-332-03K	XP9000					
00-99688-431-02K	NC2057					
00-99688-433-02K	S9MT1603-090 NC5254	99688-SI16-16 (Ø16)	15.5	7.0	90°	
00-99688-432-02K	XP9000					



Holder x 1
 Insert x 3
 Key x 1



Holder x 1
 Insert x 2
 Key x 1



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